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**Evaluation of the quality, safety and efficacy of RNA-based
prophylactic vaccines for infectious diseases: regulatory
considerations**

NOTE:

This document has been prepared for the purpose of inviting comments and suggestions on the proposals contained therein, which will then be considered by the Expert Committee on Biological Standardization (ECBS). Publication of this early draft is to provide information about the proposed document- *Evaluation of the quality, safety and efficacy of RNA-based prophylactic vaccines for infectious diseases: regulatory considerations*, to a broad audience and to improve transparency of the consultation process.

The text in its present form does not necessarily represent an agreed formulation of the Expert Committee. Written comments proposing modifications to this text **MUST** be received by **31 January 2021** in the Comment Form available separately and should be addressed to the World Health Organization, 1211 Geneva 27, Switzerland, attention: Department of Health Products Policy and Standards. Comments may also be submitted electronically to the Responsible Officer: **Dr Tiequn Zhou at email: zhout@who.int**.

The outcome of the deliberations of the Expert Committee will be published in the WHO Technical Report Series. The final agreed formulation of the document will be edited to be in conformity with the "WHO style guide, second edition" (KMS/WHP/13.1).

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Regulatory considerations documents published by WHO are intended to be scientific and advisory in nature. Each of the following sections constitutes regulatory considerations for national regulatory authorities (NRAs) and for manufacturers of biological products.

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Contents

- 1. Introduction
 - 2. Background
 - 3. Purpose and scope
 - 4. Terminology
 - 5. General considerations
 - 6. Quality issues
 - 7. Nonclinical issues
 - 8. Clinical issues
- Authors and acknowledgements
- References

DRAFT FOR COMMENTS

1 **1. Introduction**

2
3 While the immunostimulatory effects of RNA have been known for nearly 60 years (1), the
4 possibility of using direct in vivo administration of in vitro-transcribed (IVT) messenger RNA
5 (mRNA) as a means to introduce genes expressing proteins (including antigens) was
6 demonstrated in 1990 following direct injection of “naked” nucleic acids (2, 3). Subsequent
7 improvements to stabilize mRNA, to increase the feasibility to manufacture RNA-based products
8 and to decrease RNA-associated inflammatory responses have led to significant advances in the
9 development of mRNA-based vaccines and therapeutics (4). Despite the lack of any licensed
10 mRNA-based product, either therapeutic or prophylactic, as of November 2020, there are several
11 reasons that have brought the mRNA-based platform technology to the forefront as a potential
12 vaccine technology. Among these include: the rapid speed at which mRNA-based candidate
13 vaccines can be constructed and manufactured and the necessity to rapidly develop vaccines
14 against newly emergent pathogens, such as emerging influenza virus strains, Zika virus, and
15 most recently SARS-CoV-2, the causative agent of COVID-19. It should be noted that in
16 December 2020, several National Regulatory Authorities (NRA) have granted or are imminently
17 considering granting either emergency use authorization or full marketing authorization to
18 mRNA-based COVID-19 vaccines.

19
20 Although there are recent publications that have discussed some of the safety, production, and
21 regulatory issues associated with this new technology (5-9), as of December 2020, there is no
22 formal regulatory guidance specifically for mRNA-based vaccines. The rapidity with which
23 clinical trials are progressing for COVID-19 candidate vaccines and the potential for global
24 usage have created a pressing need for the World Health Organization (WHO) to address
25 relevant characteristics for the evaluation of the quality, safety, and efficacy of mRNA-based
26 products for prophylactic use against infectious diseases. Of note, the inherent immunological
27 and structural properties of mRNA, the need for formulation for stability and efficient delivery,
28 and the novel manufacturing process all need to be considered in evaluating the quality, safety,
29 and efficacy of mRNA-based vaccines. Because detailed information on the methods for
30 production and control for safe, efficacious mRNA-based vaccines is not yet standardized, and
31 for candidate vaccines certain details remain proprietary and thus not publicly available, it is not
32 feasible to set specific international guidelines at this time. The detailed production and control
33 procedures as well as any significant changes in them that may affect the quality, safety and
34 efficacy of mRNA vaccines should be discussed with and approved by the NRA. Nevertheless,
35 the key principles described in this document are applicable for the class of mRNA vaccines in
36 general. For mRNA-based vaccines that target diseases for which there are existing vaccines and
37 corresponding guidelines, it may be appropriate to consider in tandem Part A from these
38 guidelines and Parts B and C from the existing vaccine/disease-specific guidelines.

1 The WHO Expert Committee on Biological Standardization discussed these issues at its meeting
2 in August 2020 and supported the development of a document on regulatory considerations for
3 the evaluation of mRNA vaccines, which could be updated as more scientific and clinical data
4 became available (10).

5
6 This document provides information and regulatory considerations on key aspects of the
7 manufacture and quality control, nonclinical and clinical evaluation of prophylactic mRNA-
8 based vaccines. In the light of the current COVID-19 pandemic and the corresponding mRNA
9 vaccine development against COVID-19, it is expected that this document provides special
10 considerations for this class of vaccines as rapidly as possible. However, it should be noted that
11 there remain knowledge gaps in the scientific understanding of the pathogenesis of COVID-19
12 and what immunogenicity is needed for a successful COVID-19 vaccine. These knowledge gaps
13 are being addressed by ongoing research and development. This document has been developed in
14 light of the available knowledge to date and will need to be updated as new data become
15 available in future. Given that this is a very dynamic field, both in terms of technologies and
16 clinical-trial designs, this document should be read in conjunction with other relevant recent
17 guidelines, including disease-specific guidelines, if available.

18 19 **2. Background**

20
21 For those mRNA-based vaccines most advanced in the clinic, the manufacturing of the RNA is
22 enzymatic rather than cell-based, which is used for most other biologicals (1, 3). One either
23 begins with DNA plasmids, which are grown in bacteria, similar to how biologicals like plasmid
24 DNA vaccines are produced, or with a linear DNA molecule produced via the polymerase chain
25 reaction (PCR). Whether the manufacture of the RNA starts from a plasmid DNA converted to a
26 linear molecule or an otherwise already linear DNA sequence, the mRNA production occurs in
27 vitro by means of a DNA-dependent RNA polymerase that transcribes the DNA template into an
28 mRNA molecule. The mRNA sequence consists of the usual elements of cellular mRNA, such
29 as 5' and 3' untranslated regions (UTRs) that regulate the mRNA translation, a 5' cap, and a 3'
30 poly(A) tail. In addition, for the purposes of stabilizing the mRNA, optimizing for codons
31 preferred for expression in humans and reducing the inflammatory nature of the RNA in vivo,
32 some mRNA-based products have included modified nucleosides, e.g., pseudouridine (4, 11-14).
33 Among the most clinically advanced mRNA vaccines are those using modified nucleosides that
34 are naturally occurring (3, 16).

35
36 Of relevance to regulatory considerations of the safety and efficacy of mRNA-based vaccines is
37 the structures that RNA takes. Unlike DNA, which is normally in the form of a double-stranded
38 double-helix, most RNA is single-stranded; however, based on its sequence, an RNA forms a
39 complex structure with portions of short double-stranded stretches with various single-stranded

1 loops in between. This is relevant because truly double-stranded RNA, a form taken by the
2 genome of some RNA viruses, induces cells to produce interferon, triggering immune reactivity,
3 which is an innate response to viral infection. However, cellular mRNA does not induce such an
4 effect despite partial double-stranded segments. Whether mRNA candidate vaccines might
5 behave more like viral RNA or like cellular RNA in vivo is a topic to be addressed in the vaccine
6 design, nonclinical studies, and clinical trials.

7
8 RNA-based products can take different forms. The most advanced clinical candidate vaccines
9 take the form of mRNA encoding the target antigen (3, 15, 16). However, mRNA (and RNA in
10 general) is subject to degradation by nucleases. Therefore, the most advanced mRNA candidate
11 vaccines are formulated in lipid nanoparticles (LNP), which aid stability and delivery (3, 15, 16).
12 Other stabilizing and delivery systems will likely be developed in the future.

13
14 Some candidate products contain the components needed to permit the mRNA vaccine to be self-
15 amplifying (self-amplifying mRNA or samRNA) (7, 17). These products include the gene
16 sequences for replicase proteins in addition to the target antigen. Thus, the mRNA can be
17 replicated in vivo, leading to higher expression of the target antigen. Current samRNAs are also
18 formulated in LNPs (17).

19
20 samRNAs can be compared with and contrasted to viral replicons, which are packaged in viral
21 structural proteins whereas samRNAs are packaged in LNPs or some other formulations. This
22 means that the cells in vivo that take up samRNAs and viral replicons likely differ because
23 samRNAs enter cells via the formulation for delivery whereas viral replicons enter the cells via
24 the viral receptor (3). Finally, these RNA-based products can be contrasted with viral-vectored
25 vaccines and live viral vaccines (of RNA viruses) by the lack of genes encoding the structural
26 proteins of the virus being used as the vector or live vaccine. Thus, there is a spectrum of
27 products that may seem similar and the distinctions may seem subtle, but when considering not
28 only the structure and coding sequences of the RNA contained, and also the manufacturing
29 methods and the delivery system into which the RNA is packaged or encapsulated, one can
30 discern into which category the product fits. It is anticipated that future products may blur these
31 distinctions further, so the scope of this document is limited at present.

32 **3. Purpose and Scope**

33
34 This document introduces quality, safety, and efficacy topics relevant for evaluating mRNA
35 prophylactic vaccines for infectious diseases. Furthermore, because mRNA vaccines are novel
36 and different from other types of vaccines, even other nucleic acid vaccines (e.g. plasmid DNA
37 vaccines), a short introduction to mRNA-specific vaccine topics is provided where deemed
38 useful. While not all of these topics would typically need to be included in a guidance document,
39 because of the novelty of mRNA vaccines and their manufacturing process, a more

1 comprehensive approach has been taken in writing this document in order to ensure that all
2 relevant aspects may be considered by regulators in evaluating and manufacturers in developing
3 this type of product.

4
5 The scope of this document is limited to mRNA and samRNA, packaged in LNP, for in vivo
6 delivery of the coding sequences of a target antigen relevant to an infectious disease intended to
7 be prevented. It is acknowledged that mRNA or samRNA, in formulations other than LNP, are
8 also in development, and portions of this document may be applicable to those products as well.
9 Replicating agents, viral vectors, and RNA replicons (packaged in viral proteins or encoded by
10 plasmid DNA) are outside the scope of this document. mRNA and samRNA for therapeutic
11 purposes are also outside the scope of this document, although some aspects discussed in Section
12 6 (Quality) may apply, as the manufacturing of mRNA-based therapeutic products may be
13 similar to those described. However, because the nonclinical and clinical issues will be based on
14 the therapeutic indication of such products, it is not feasible to include regulatory considerations
15 for all such products within this document; hence, the scope is confined to vaccines to prevent
16 infectious diseases.

17
18 It should be noted that mRNA products are in development that express the gene product for a
19 monoclonal antibody rather than a target antigen. While these may also be in development for
20 prophylaxis against infectious diseases, they are considered to be outside the scope of this
21 document. Some aspects discussed in Section 6 (Quality) may apply to the manufacturing of
22 these products, as it may be similar to those described.

23
24 This document should be read in conjunction with other relevant WHO guidelines such as those
25 on the following topics:

- 26 • Guidelines on nonclinical evaluation of vaccines (18)
- 27 • Guidelines on the Nonclinical Evaluation of Vaccine Adjuvants and Adjuvanted
28 Vaccines (19)
- 29 • Guidelines on clinical evaluation of vaccines: regulatory expectations (20)
- 30 • WHO good manufacturing practices for pharmaceutical products: main principles (21)
- 31 • WHO good manufacturing practices for biological products (22)
- 32 • Guidelines for good clinical practice (GCP) for trials on pharmaceutical products (23)
- 33 • Guidelines on Transmissible Spongiform Encephalopathies in relation to Biological and
34 Pharmaceutical Products (24)
- 35 • Guideline for Stability Evaluation of Vaccines (25)
- 36 • Model guidance for the storage and transport of time- and temperature-sensitive
37 pharmaceutical products (26)
- 38 • Guideline on the stability evaluation of vaccines for use under extended controlled
39 temperature conditions (27)

- 1 • Guideline on procedures and data requirements for changes to approved vaccines (28)
- 2 • WHO policy statement: multi-dose vial policy (MDVP). Handling of multi-dose vaccine
- 3 vials after opening (29)

4. Terminology

6 The definitions given below apply to the terms as used in this document. These terms may have
7 different meaning in other contexts.

9 **Adjuvants:** substances that are intended to enhance relevant immune response and subsequent
10 clinical efficacy of the vaccine.

12 **Bulk substance:** the purified mRNA before final formulation. It is prepared as a single
13 homogeneous production batch, is kept in one or more containers designated as such, and is used
14 in the preparation of the final dosage form (final formulated vaccine). In some cases, the bulk
15 substance may be formulated (e.g., encapsulated in LNP) but stored concentrated in comparison
16 to the final formulated vaccine.

18 **Candidate vaccine:** a vaccine that is regarded in national regulations as separate and distinct
19 from other candidate and licensed vaccines.

21 **dsRNA (double-stranded RNA):** dsRNA that is fully double-stranded along its entire length
22 rather than in distinct segments (such as the secondary structure of mRNA) is generated as a by-
23 product during the *in vitro* transcription manufacturing process of making mRNA vaccines.
24 Some viruses have genomes that are made of dsRNA and thus, dsRNA has the ability to activate
25 immune/inflammatory responses. Consequently, it is an impurity that needs to be purified from
26 the mRNA during the manufacturing process or at least its amount in the product determined.

28 **Emergency Use Authorization:** some NRAs have a mechanism for permitting shipping and
29 use of a vaccine prior to its formal marketing authorization, which can be used in emergency
30 situation, e.g., with COVID-19 vaccines. The decision to allow emergency use of a vaccine is
31 based on the benefit/risk considerations in the face of an on-going epidemic/pandemic instead of
32 routine use as would be considered for full marketing authorization.

34 **Final formulated bulk:** an intermediate in the manufacturing process of the final-formulated
35 vaccine, consisting of a homogeneous preparation of the final formulation of bulk substance and
36 excipients at the concentration to be filled into primary containers.

38 **Final-formulated vaccine:** a finished dosage form (e.g., frozen or liquid suspension or
39 lyophilized cake) that contains an active ingredient, generally but not necessarily in association
40

1 with inactive ingredients (excipients) or adjuvants. Also referred to as “finished product” or
2 “drug product” in other documents.

3
4 **Final lot:** a collection of sealed final containers that is homogeneous with respect to the
5 composition of the product and the avoidance of contamination during filling. A final lot must
6 therefore have been filled from a formulated bulk in one continuous working session.

7
8 **Good Manufacturing Practice (GMP):** a system that ensures that products are consistently
9 produced and controlled to the quality standards appropriate to their intended use and as required
10 by the marketing authorization.

11
12 **Immunogenicity:** the capacity of a vaccine to elicit a measurable immune response.

13
14 **IVT mRNA (in vitro transcribed mRNA):** the manufacturing process whereby mRNA is
15 generated from *in vitro* from a linear DNA template using a T7, a T3 or an Sp6 phage RNA
16 polymerase and nucleotide triphosphates.

17
18 **Lipid nanoparticle (LNP):** a delivery formulation consisting of various components to ensure
19 that the mRNA is stabilized and encapsulated to facilitate its uptake into cells.

20
21 **Marketing authorization:** a formal authorization for a medicine (including vaccines) to be
22 marketed. Once an NRA approves a marketing authorization application for a new medicine, the
23 medicine may be marketed and may be available for physicians to prescribe and/or for public
24 health use (also referred to as product licensing, product authorization, or product registration).

25
26 **Modified nucleotides:** naturally occurring modified nucleotides, such as pseudouridine, that can
27 be substituted for the usual nucleotide, in this case, uridine, when making mRNA vaccines, with
28 a resultant potential decrease in inflammatory activity and/or an increase in stability.

29
30 **mRNA:** a single-stranded RNA molecule that is translated in the cytoplasm of a cell into the
31 protein that it encodes. It contains an Open Reading Frame (ORF) that encodes the target
32 antigen, flanking untranslated regions, a 5' cap, and a 3' poly(A) tail.

33
34 **Self-amplifying mRNA (samRNA, sometimes referred to as self-amplifying molecule,
35 SAM):** an mRNA vaccine that in addition to encoding the desired antigen(s), also encodes
36 nonstructural proteins of certain alpha viruses. When expressed *in vivo* following injection,
37 these ORFs produce proteins of an alpha virus's replication machinery, which enables the cell to
38 produce multiple copies of the mRNA that encodes the antigen protein. The goal of samRNA is
39 to increase the *in vivo* potency of the mRNA vaccine.

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tRNA (transfer RNA): an RNA molecule used by ribosomes, that translates the codons of the mRNA into a protein.

5. General considerations

As with all vaccines, the intended clinical target of the vaccine should be described, including the pathogen targeted and disease prevented, the anticipated clinical use and the target population(s). Given the novel structure and manufacturing of mRNA-based candidate vaccines in contrast to other vaccines already licensed with which regulators are familiar, this regulatory-considerations document raises the following potentially novel topics for evaluating their quality, safety, and efficacy:

- In particular, relevant aspects of the mRNA technology used, as further described below, such as, the inflammatory nature of the given mRNA, the quality, quantity and bias of the immune responses (e.g., T helper (Th1/2) cell phenotype), biostability, etc., should be described. To justify the vaccine design, whatever information is known or available about the type of immunity considered relevant to the specific pathogen and disease should be described.
- An overview should be provided on the development of the mRNA(s) vaccine, and this should include the rationale for the selection of the target antigen(s) or parts thereof and of any proteins (e.g. cytokines) that are encoded to contribute to the proposed mode of action of the vaccine. Likewise, the rationale for the selection of any coding sequences added to the target antigen, such as those used to fold the target antigen in a particular conformation, should be provided. Justifications for use of specific noncoding sequence and structural elements such as the chosen 5` cap structure should be provided. As regards samRNA viral replicon genes encoded in the vaccine construct to allow amplification of the mRNA in human cells after delivery should be described in detail. The anticipated function and role of each gene sequence encoded in the mRNA as well as of specific noncoding and structural elements should be explained in view of its contribution to the mode of action.
- The formulation of the final vaccine product and all excipients, including all components employed for the generation of lipid nanoparticles should be described. Information on the method of production of the final vaccine product including information on its composition and rationale for inclusion should be provided.
- For each novel excipient (i.e. not used before in any medicine licensed for human use or if licensed in any medicine for human use but not using the same route of administration), detailed information on its rationale for inclusion, the method of production and control, and data from non-clinical studies on the safety, need to be provided.

- The intended dosing, the route of administration, and a description and justification of any administration device should be provided.

6. Manufacture and control of mRNA vaccines

It is considered that mRNA vaccines are to be regulated as biologicals, and like other biologicals, adequate control of the starting raw materials and manufacturing process is as important as that of the final product. Regulatory considerations therefore place considerable emphasis on the control strategy of the manufacturing process of the vaccine as well as on comprehensive characterization and release testing of the bulk substance and the vaccine itself.

The general manufacturing requirements contained in good manufacturing practices (GMP) for pharmaceutical products: main principles (21) and biological products (22) should apply to the design, establishment, operation, control and maintenance of manufacturing facilities for mRNA vaccines. The requirements should also apply to the vaccine filled in the final form, records, retained samples for future studies and needs, labelling, distribution and transport, as well as storage and expiry dating for mRNA vaccines (25-28). Quality control during the manufacturing process relies on the implementation of quality systems, such as GMP, to ensure the production of consistent commercial vaccine lots with product characteristics similar to those of lots shown to be safe and efficacious in clinical trials. Throughout the process, a number of in-process control tests (with acceptable limits) should be established to allow quality to be monitored for each batch or lot from the beginning to the end of production. Release specifications should be agreed with the NRA(s) as part of the clinical trial or marketing authorization.

mRNA vaccines for use in clinical trials should also be prepared under GMP conditions suitable for the stage of clinical development (i.e. full compliance may not be possible in initial or early development when manufacturing and control procedures remain in development and may not be validated yet). Appropriate attention needs to be given to the quality of all reagents used in production and control. Particular attention to the sourcing of components of animal (including human) derivation is required. Many of the general requirements for the quality control of biological products, such as tests for endotoxin, stability and sterility, also apply to mRNA vaccines.

It is recognized that the level of detail required by a regulatory authority increases as product development proceeds. During the initial phases of clinical development, the information contained in a clinical trial application should be adequate to allow an assessment of the safety risks derived from the manufacturing process. This would include, for example, identification and specifications for all materials used in the process, assessment of risks from biologically-sourced materials, certification or phase-appropriate GMP compliance of the manufacturing facility, a brief description of the process and tests, results of testing of the clinical trial material

1 and preliminary stability of the final vaccine. As with all vaccines, for late-stage clinical trials,
2 the level of detail on the quality (manufacturing and controls) expected would increase.

3 Changes made to the product composition (e.g. change in the content of mRNA, excipients or
4 addition of preservatives) or manufacture (e.g. process, site or scale) during the development of
5 clinical lots should be adequately described. Depending on how the final product composition is
6 changed, e.g. addition of novel excipients, new preclinical studies might be warranted. For
7 changes to the manufacturing process such as scale-up or change to the purification process,
8 comparability of the -vaccine with one from previous processes should be evaluated. The
9 comparability studies might include immunogenicity data from animal models, results from
10 physico-chemical analyses, process and product-related impurity studies, and stability data. The
11 WHO Guidelines on procedures and data requirements for changes to approved vaccines (28)
12 should be consulted in this regard.

13

14 **6.1 General Manufacturing overview**

15

16 mRNA-based products represent a new class of vaccines. They are manufactured differently
17 from traditional biologicals, most of which are propagated or produced in a cell-based (or
18 organism-based) system. The mRNA component is manufactured via *in vitro*-transcription by an
19 enzymatic process. The production process uses a linear DNA template to direct DNA-dependent
20 RNA transcription with recombinantly-produced enzymes and nucleoside triphosphates. The
21 nucleosides used may be native, naturally occurring but modified from the natural sequence, or
22 non-naturally modified. In addition, optimized codon use may impact stability and enhance *in*
23 *vivo* translation of the mRNA in humans (e.g., for translation by tRNAs more frequently used in
24 human cells). Alternatively, codons may be selected for more infrequent tRNAs in order to slow
25 translation permitting desired protein folding. Some changes to the mRNAs are designed both to
26 increase the stability of the mRNA and to moderate activation of the innate immune system (14).
27 Depending on the indication, it may be desirable to decrease innate-immune responses that might
28 lead to inflammatory reactogenicity *in vivo*. For some prophylactic vaccines, some of the innate
29 immunity may be considered useful for generating the desired immune response, and the
30 mRNAs may be designed accordingly. The gene sequence encoding the antigen should contain
31 start and stop codons and be flanked by 5' and 3' untranslated regions (UTRs), have a 5' cap and
32 a 3' poly(A) tail. Of note, additional modifications such as adding a methylated cap may be made
33 to increase the translation of the mRNA (2). Justification should be provided for the choice of
34 the sequence or structure of not only the ORF but also the UTRs, the cap, and the poly(A) tail
35 length.

36

37 After the mRNA has been transcribed, the template DNA is then digested by deoxyribonuclease
38 (DNase) prior to purification of the mRNA. If the cap and poly(A) element are not added during
39 the IVT process, or if a longer poly(A) tail is required, these can be added enzymatically after

1 synthesis and prior to purification (11-13). In addition to removing the DNA template, the
2 unattached caps and unincorporated nucleosides, and the enzymes that have been used in
3 production, all process-related and product-related (e.g., dsRNA) impurities should be removed
4 to the extent feasible. The methods of purification and their purposes should be described and
5 justified. Validation of the purification processes should be described in terms of the method of
6 validation and the extent of purification from various impurities that has been demonstrated to be
7 consistently achieved.

8
9 In most cases, the purified mRNA would be considered to be consistent with what is termed for
10 other vaccines - the purified bulk antigen, although the mRNA is not the actual antigen but
11 corresponds to the sequence of the gene encoding the antigen. This could also be thought of as
12 the bulk biological substance and is referred to in this document as the bulk substance. In some
13 cases, the purified mRNA is immediately formulated but stored concentrated in comparison to
14 the final bulk vaccine. Whichever the case, the process step of manufacturing where the purified
15 substance (mRNA) is stored and undergoes release testing should be identified by the
16 manufacturer. For this reason and as would be expected for any vaccine, a flowchart of
17 production should be provided that indicates each process step, the samples taken at that process
18 step, and for which in-process control tests they are taken. This process flow diagram should also
19 clarify what is considered by the manufacturer to be the bulk substance, the final formulated
20 vaccine, and the filled vaccine and at which steps in the flow the samples are taken for in-process
21 control and release testing.

22
23 In addition, the mRNA is not stable for clinical use unless it is enveloped with a given
24 formulation. The formulation chosen for the most advanced clinical candidate vaccines so far is
25 based on LNPs. There are other approaches to encapsulating mRNA-based products; however,
26 this document will not detail methods other than use of an LNP. The formulation both stabilizes
27 the mRNA and facilitates its entry into cells. In order to protect the mRNA from degradation by
28 nucleases, the LNPs must be made inaccessible to such nucleases, but must also be able to
29 release the mRNA once inside the cell. The LNPs must also be of a size suitable for uptake by
30 cells. Hence, the process of encapsulation into the LNPs must be carefully controlled and the
31 production methods and control measures described.

32
33 samRNA products are manufactured by essentially the same process. Although the RNA
34 contains the coding sequences for additional proteins (viral nonstructural genes) that permit in
35 vivo amplification of the RNA, but not packaging (viral structural genes), the method of
36 manufacture by IVT, followed by purification and formulation in LNPs is essentially the same.
37 Control measures would also be similar or the same. This explains why samRNAs are included
38 in the scope of this document.

39

1 The key control points should include:

- 2 a. Raw materials: including, but not limited to, a linear DNA template, which could be a
3 PCR-generated product or a plasmid DNA that has been linearized (generally by
4 restriction endonuclease), nucleotides, enzymes (e.g., DNA-dependent RNA
5 polymerases, capping enzyme, poly(A) polymerase, and DNase), buffers, solvents,
6 column resins (if column chromatography is used in purification);
7 i. In particular, any animal (including human)-derived raw materials or
8 raw materials that were themselves produced using animal (including
9 human)-derived raw materials should be subject to control by
10 appropriate sourcing, by control testing, and by risk assessment.
11 b. The manufacturing processes: including the processes to manufacture the bulk mRNA
12 substance (bulk substance) as well as the formulation and filling of the final filled
13 vaccine; and
14 c. The mRNA vaccine bulk substance, formulated bulk vaccine, and final filled vaccine
15 following manufacture.
16

17 For clinical trial usage, mRNA candidate vaccines should be manufactured under GMP
18 conditions for pharmaceutical or biological (if any biological components are included) products
19 appropriate for the stage of clinical development. It is still expected that clinical-trial material
20 should be released on the basis of meeting appropriate quality-control standards.
21

22 Any manufacturing changes made during clinical development, particularly if made following
23 completion of pivotal safety and efficacy trials but prior to seeking licensure, need to be
24 described and justified. For post-approval changes, compliance would be expected with the
25 WHO Guideline on procedures and data requirements for changes to approved vaccines (28).
26

27 **6.2. General information and description of vaccine construct and composition**

28

29 Information that describes the mRNA vaccine in terms of how it was constructed, what is its
30 composition, and what is its structure and sequence should be detailed.
31

32 **6.2.1 mRNA sequence and structure**

- 33 a. The annotated sequence of the DNA template should be provided. The sequence of
34 the mRNA including start and stop codons, flanking untranslated regions (UTRs),
35 regulatory elements (e.g., promoter for the RNA polymerase), and 5' cap and 3'
36 poly(A) tails should be provided, as well as the ORF for the target antigen. If any
37 additional proteins are encoded, such as those for a self-amplifying construct or a
38 cytokine, their sequence should be provided (see points d and e in 6.2.1).
39 b. Vaccine mRNA can be manufactured containing nucleosides that are native or
40 modified. Presence of modified nucleosides in the mRNA potentially increases the

- 1 stability of the mRNA and decreases the inflammatory innate immune responses. The
2 sequence information should thus include the specific nucleosides used, including
3 modified nucleosides. The particular nucleosides used and modifications of structures
4 may affect the clinical safety, potency, and ultimately efficacy of the product.
- 5 c. Additionally, optimized codons (e.g. codons that either better match the frequency of
6 the appropriate tRNAs in mammalian cells or that are used to attain a specific
7 secondary or tertiary structure), may be used rather than the native codons in the
8 pathogen's genome; for example, to increase the stability of the mRNA and the yield
9 and proper folding of the translated protein in vivo.
- 10 d. Certain mRNA constructs, known as samRNA, in addition to coding for the target
11 antigen(s), also code for a viral RNA-dependent RNA polymerase complex. Such a
12 construct constitutes a replicon, such that multiple copies of the mRNA coding for the
13 antigen are then made in vivo upon delivery to and uptake by the vaccinee's cells,
14 with the aim of increasing the efficacy of the vaccine. The sequences for any such
15 replicon should be provided and their function explained.
- 16 e. If an mRNA vaccine includes sequences that code for any other immunomodulator,
17 such as a cytokine, or non-coding sequences intended as an immunomodulator, the
18 information for its purpose and its sequence should be provided.

6.2.2. Formulations and components

- 21 a. Chemical nature and formulation: The mRNA is formulated both for increased
22 stability and for aiding in cellular uptake. While several potential types of delivery
23 agents exist (such as protamine complexes, cationic liposomes, nanoparticles,
24 lipoplexes), the candidate vaccines currently in the most advanced clinical trials rely
25 upon LNPs. The characterization of these formulations both chemically and in terms
26 of the physical parameters of the structural formulation (such as nanoparticles) with
27 the mRNA need to be described and should address characteristics such as
28 consistency and stability of the formulation and final product. Characteristics such as
29 the capacity of the formulation to affect toxicity, adverse events, immune responses
30 and efficacy, i.e., whether the effects are positive or negative, should be described.
- 31 b. Additional adjuvants: mRNA could also encode specific immunomodulatory
32 molecules, such as cytokines. As a general principle regarding vaccines formulated
33 with adjuvants, demonstration of the contribution to the vaccine immunogenicity of
34 such an addition should be provided (19).
- 35 c. Additional sequences: If additional sequences are included to target the mRNA to
36 antigen-presenting cells or to increase release of the mRNA from the endosome, the
37 sequence and function of these additions need to be described and evidence provided
38 for their function.

1 **6.3 Control of raw materials**

2
3 As with any vaccine, appropriate attention needs to be given to the sourcing and quality of all
4 reagents used in production.

5
6 **6.3.1 Quality of raw materials**

7 The raw materials, including those used for the DNA template, as well as those used for the
8 mRNA, such as nucleotides (which may include modified nucleosides), enzymes, buffer,
9 solvents, any columns for purification, etc., should be described. Information should be provided
10 as to their provenance, quality, control, stability, and role, including when each is used in the
11 manufacturing process. The process for the derivation of any reagent (such as the linear template
12 DNA) should also be given. Particularly, the quality of the lipids used to manufacture the LNPs,
13 especially novel lipids present in LNPs that have not been previously studied nonclinically and
14 clinically, should be detailed sufficiently to permit a meaningful assessment of safety and quality
15 of these raw materials.

16
17 **6.3.2 Release of raw materials**

18 As with any vaccine, certificates of compliance (if applicable) and certificates of analysis should
19 be provided for all raw materials, including a description of which testing is performed by the
20 mRNA manufacturer or whether the material is accepted on the basis of the certificate of
21 analysis provided by the manufacturer of the raw material.

22
23 Reference to internationally accepted pharmacopoeias or details on the specifications should be
24 provided.

25 **6.4 Manufacture and control of bulk purified mRNA (bulk substance)**

26
27 As stated above in Section 6.1, an overview of the development and manufacture of the mRNA
28 should include a justification for the selection of the target antigen gene, other gene(s) contained
29 in the mRNA sequence, UTRs, cap, poly(A) tail, and regulatory elements used. Any gene
30 expression or other optimization modifications should be described. Annotated sequences of the
31 complete DNA template and mRNA should be provided. Both an illustrative and annotated
32 flowchart and a narrative description of the manufacture, in-process controls, and release tests
33 should be provided. The detailed production and control procedures as well as any significant
34 changes in them that may affect the quality, safety and efficacy of mRNA vaccines should be
35 discussed with and approved by the NRA.

36
37 **6.4.1 Process development and in-process controls**

1 The development history of the manufacturing process should be provided. Tests and acceptance
2 criteria for critical steps of the manufacturing process should be developed to ensure, and
3 provide feedback on, the control of the process.

4 Validation of the manufacturing process should be shown to yield a product consistently meeting
5 the predefined quality attributes, including demonstration of reproducible and consistent
6 clearance of process and product-related impurities to levels acceptable for the intended use in
7 humans.

8 Process validation is not generally required for a product used in early-stage clinical trials
9 although critical steps such as aseptic processing and sterility of final product should be validated
10 or carefully and convincingly controlled prior to initiation of manufacture of clinical materials.

11 **6.4.2 Product characterization**

12 A summary of the characterization of the mRNA and the formulated vaccine should be provided
13 in addition to in-process and lot-release testing. Rigorous characterization by a range of
14 orthogonal chemical, physical and biological methods will be essential. Characterization refers
15 to studies and analyses that are not performed on every lot, but it permits the manufacturer to
16 gain important knowledge about the structure, performance, and safety of their product in order
17 to guide process and test development and improvements.

18 During development, the sequence of the population of manufactured mRNA should be
19 determined and the degree of consistency of the proper sequence defined, as discussed further
20 below in Section 6.4.3. The degree of consistency of the processes of capping and
21 polyadenylation should also be characterized. Demonstration of expression of the full-length
22 protein(s) without truncated or alternative forms should be provided. Particularly if expression
23 of truncated or alternative forms of the target antigen are demonstrated during characterization
24 studies and these alternative forms may result in neo-antigens or unwanted immune responses,
25 this aspect may require quality control in-process or in release of the mRNA (bulk substance).
26 The degree of consistency of encapsulation of the mRNA in the LNP should be addressed in
27 characterization. During characterization, it should be determined whether any of these
28 characteristics should be controlled as critical quality attributes.

29 The immunogenicity elicited by the mRNA should be characterized. Whenever other
30 immunomodulatory elements or genes are included, their contribution to the mode-of-action
31 (e.g., immunogenicity) of the mRNA should also be determined in order to justify their
32 inclusion.

33 Potential impurities in the purified mRNA should be described and investigated. These
34 impurities may include residual bacterial host-cell proteins (if used to manufacture the DNA
35 template), endotoxins, residual bacterial host-cell RNA and chromosomal DNA (if used to

1 manufacture the DNA template), enzymes, unincorporated nucleotides, mis-folded or dsRNA,
2 and other materials used in the manufacturing process. Data should be provided on the impurities
3 present in the purified mRNA, with specifications set for their maximum acceptable or lowest
4 achievable levels. For impurities and residuals with known or potential toxic effects, a
5 toxicological risk assessment is expected. Degraded mRNA may be assessed as part of analytical
6 procedures such as polyacrylamide or agarose gel electrophoresis, high performance liquid
7 chromatography (HPLC) and/or capillary gel electrophoresis. An important characteristic to
8 determine for the purified bulk substance is the degree to which the mRNA that has been
9 produced is consistent in sequence and structure and that it produces a consistent protein when
10 transfected into cells in vitro.

11 **6.4.3 Consistency of manufacture**

12 Like other biologicals, prior to seeking marketing authorization, a number of consecutive batches
13 should be characterized and analyzed by employing validated methods to determine consistency
14 of manufacture. Any differences between one batch and another outside the accepted range for
15 the parameters tested should be noted and investigated. The data obtained from such studies, as
16 well as clinical-trial outcomes with various lots, should be used as the basis for justification of
17 the chosen specifications.

18 During early-stage development, few lots will have been made, and demonstration of production
19 consistency may be limited. Demonstration of consistency will occur as manufacturing
20 experience is gained during product development. Characterization of consistency of lots is
21 generally done during advanced development, when the manufacturing process has been scaled
22 up for commercial manufacture but prior to submission of application(s) for marketing
23 authorization. However, in some cases, scale-up for commercial manufacture may be performed
24 while marketing authorization is being sought for clinical trial-scale material. Whenever
25 changes to the manufacturing process are implemented, comparability of lots, especially to those
26 used in pivotal studies and made by the intended commercial process, should be demonstrated.
27 Comparability protocols and strategies for demonstrating comparability are discussed in the
28 WHO Guidelines on procedures and data requirements for changes to approved vaccines (28).

29 **6.4.4 Control of bulk purified mRNA (bulk substance)**

30
31 Specifications for critical quality attributes for the identity, purity, quality, quantity and physical
32 state, and safety of the bulk purified mRNA should be established and justified. Descriptions of
33 analytical methods used and the acceptance limits should be defined, including assay validation
34 information. A summary of the results of testing of all batches produced at commercial scale
35 should be provided.

1 Early in development, to support clinical trial authorization, results from testing batches made in
2 accordance with GMP (21, 22) and, if available, engineering runs performed to establish
3 manufacturing procedures should be summarized and provided.

4 It is recommended that the specifications for the bulk purified mRNA include, at a minimum, an
5 assessment of the identity, purity, physical state and quantity of the mRNA, endotoxin content
6 and sterility or bioburden. A justification of the specifications should be provided.
7 Specifications should also be established for stability under storage conditions.

8 Early in development, the specifications may be limited and have somewhat wide acceptance
9 criteria. Not all the tests conducted during product characterization need to be carried out on each
10 batch of vaccine. Some tests are required only to establish the validity or acceptability of a
11 procedure, whereas others might be performed on a limited series of batches to establish
12 consistency of production. Thus, a comprehensive analysis of the initial commercial production
13 batches should be undertaken to establish consistency with regard to identity, purity, quality,
14 safety, and stability; thereafter, a limited series of tests may be appropriate.

15

16 **6.4.4.1 Identity**

17 mRNA batches should be tested to confirm their identity. Identity could include determination of
18 the mRNA sequence by direct RNA sequencing, sequencing of an RT-PCR product, or next
19 generation sequencing. If identity is based on a RT-PCR amplicon that represents only a portion
20 of the complete mRNA sequence, then the sequence chosen should be unique to that mRNA
21 product and not any others that might be manufactured in the same facility or using the same
22 equipment. However, it might be more appropriate to select a method that serves both to address
23 identity and purity, which would be to determine the sequence of the entire mRNA.

24

25 **6.4.4.2 Purity and impurities**

26 Each batch of bulk purified mRNA should be tested for purity, and the result should be within
27 the limits established. Tests for impurities include bacterial endotoxins, as well as materials
28 introduced during manufacture, such as the DNA template, unincorporated nucleotides, enzymes,
29 mRNA fragments, and double-stranded RNA. The analyses should include sensitive and reliable
30 assays for process- and product-related contaminants, and strict upper limits should be specified
31 for their content in the bulk purified mRNA. A maximum allowable limit should be established
32 and justified. It is important that the techniques used to demonstrate purity be based on as wide a
33 range of physicochemical properties as possible.

34 Tests for residual levels of process- or product-related impurities as part of quality control may
35 be reduced or discontinued after production processes have been adequately validated for their
36 suitable removal and production consistency has been demonstrated, if agreed by the NRA.

37 Plans and specifications for periodic re-validation of processes should be described. Until

1 validated, impurities should continue to be measured for a number of lots as agreed by the NRA.
2 In the case of major changes to manufacturing, re-validation or continued measurement would be
3 expected for the number of lots as agreed by the NRA. Container-closure system compatibility,
4 leachables and extractables should be assessed and discussed in the application.

5 **6.4.4.3 Quantification and physical state**

6 It remains to be determined whether the integrity of the structure of the mRNA will be
7 determined to be a critical quality attribute for release of the mRNA or whether this can remain a
8 characterization, requiring re-characterization only when the sequence is altered. However,
9 quantification of the mRNA is the basis for dosing. Thus, the method(s) used for quantifying the
10 mRNA should be described.

11

12 **6.4.4.4. Safety**

13 Relevant safety tests should be described. These may include: tests for endotoxins, bacterial and
14 fungal sterility (including demonstration of lack of bactericidal or fungicidal activity of the test
15 article) or bioburden (including quantity, identification, and freedom from objectionable
16 organisms). If required by an NRA, a test for pyrogenicity may be performed; however, animal
17 testing should be avoided whenever alternative satisfactory testing is allowed. For ethical
18 reasons, it is desirable to apply the 3Rs concept of “Replace Reduce Refine” to minimize the use
19 of animals in testing and consideration should be given to the use of appropriate in vitro
20 alternative methods for safety evaluation. Particularly, the test known as the innocuity, abnormal
21 toxicity, or general safety test should not be required nor requested.

22

23 **6.4.4.5 Quality**

24 Additional important quality parameters should be established and controlled, such as
25 appearance, pH, and if relevant, viscosity. In addition, there are critical quality attributes
26 relevant to mRNA vaccines, such as poly(A) tail length and capping efficacy, which need to be
27 determined and quantified. It should be determined whether the degree of integrity of the mRNA
28 is a critical quality attribute that requires controlling. Whether this can be controlled by process
29 validation (achieving a consistent level) or whether these measures need to be controlled on a
30 batch-by-batch basis remains to be determined. Agreement with the NRA on the approach to be
31 taken should be gained.

32

33 **6.4.5 Reference materials**

34 An in-house reference preparation should be established for use in assay standardization.
35 Information on the reference standards or reference materials used for testing of the bulk purified
36 mRNA should be provided by the time of application for marketing authorization.

37 A suitable batch, i.e. one that has been clinically evaluated, should be fully characterized in
38 terms of its chemical composition, purity, biological activity, and complete sequence, and

1 retained for use as a chemical and biological reference material. A plan for replacing the initial
2 reference material upon exhaustion should be agreed with the NRA.

3 In early development, an engineering run batch or a batch used to produce the lot of mRNA
4 vaccine used in the pivotal nonclinical studies may be used until a suitable clinical trial batch has
5 been identified and characterized for use in advanced development and commercial manufacture.

6 In the future, international standards (IS), expressed in International Units (IU), may be available
7 from WHO. When such IS become available, it will be important to calibrate the internal
8 reference material against the IS, so that IU may be assigned and in order to fully validate quality
9 control tests or assays. In this manner, comparisons can be made in a more reliable and less
10 variable way whenever new reference materials need to be prepared. Expression of results in IU,
11 when appropriate, will also enable comparison of test results across laboratories and different
12 products.

13 **6.4.6 Stability**

14 The stability assessment should, in principle, be in compliance with the WHO Guidelines for
15 Stability Evaluation of Vaccines (25). The types of studies conducted, the protocols used, and the
16 results of the studies should be summarized in an appropriate format such as tables, graphs or a
17 narrative document. The summary should include results as well as conclusions with respect to
18 appropriate storage conditions or shelf-life. Data on stability to support the shelf-life of the bulk
19 and any future extension of it should be based on long-term, real-time stability studies under
20 actual conditions.

21 Limited stability information would be expected during initial clinical development. For
22 example, some regulators accept three months of real-time stability at the time of application for
23 clinical trial authorization, but this should be agreed with the NRA.

24 **6.5 Manufacture and control of final formulated vaccine**

25 As stated above in Section 6.1, an overview of the development and manufacture of the vaccine
26 should include both an illustrative and annotated flowchart and a narrative description of the
27 manufacture, in-process controls, and release tests. The methods used to assure proper formation
28 of LNPs should be detailed. If the formulation into LNPs occurs as part of the bulk substance,
29 then these methods should be described in the appropriate earlier section of the marketing
30 authorization application. The methods used for final formulation, fill and finish should be
31 detailed.

32

33 **6.5.1 Composition**

1 The final composition of the vaccine, including the active substance and all excipients, should be
2 described including quantity of the components in each posology, if marketing authorization is
3 being sought for more than one dosage or dosage form.

4 **6.5.2 Manufacture, filling and containers**

5 An annotated flow chart should be provided that illustrates the manufacturing steps from the bulk
6 purified mRNA to the final formulated vaccine. The chart should include all steps (i.e. unit
7 operations), identification of materials and in-process and quality-control tests. In some cases,
8 this may involve simple dilution of the purified bulk that has already been formulated in the
9 LNPs.

10 A narrative description of each process step depicted in the flow chart should be provided.
11 Information should be included on, for example, scale, buffers and other additives, major
12 equipment, and process controls, including in-process tests and critical process operational
13 parameters with acceptance criteria. In the case of simple dilution or no further formulation of
14 the bulk purified mRNA other than filling into final containers for the final formulated vaccine,
15 some quality control tests performed on the bulk purified mRNA may suffice as control for the
16 final formulated vaccine.

17 The general requirements concerning filling and containers given in WHO good manufacturing
18 practices for biological products (22) should apply to vaccine filled in the final form. Care should
19 be taken to ensure that the materials of which the containers and closures (and, if applicable, the
20 transfer devices) are made do not adversely affect the quality of the vaccine. To this end, a
21 container closure integrity test and assessment of extractables and/or leachables for the final
22 container-closure system are generally required for the qualification of containers and may be
23 needed as part of stability assessments.

24 If multi-dose vaccine vials are used and these vaccines do not contain preservative then their use
25 should be time-restricted, as is the case for reconstituted vaccines such as bacillus Calmette–
26 Guérin (BCG) and measles-containing vaccines (29). In addition, the multi-dose container
27 should prevent microbial contamination of the contents after opening. The extractable volume of
28 multi-dose vials should be validated. If multi-dose vaccine vials are supplied as concentrate, an
29 additional compatibility study should be conducted using the proposed reconstitution solutions
30 and an appropriate hold period post-dilution should be established. The manufacturers should
31 provide the NRA with adequate data to prove the stability of the product under appropriate
32 conditions of storage and shipping.

33 **6.5.3 Control of final formulated vaccine**

34 Samples should be taken from each final formulated vaccine lot. These samples must fulfil the
35 requirements of this section. All tests and specifications should be approved by the NRA.
36 Specifications for the final formulated vaccine should be established and justified. As a principle,

1 the final specifications should be defined on the basis of the results of tests on lots that have been
2 shown to have acceptable performance in clinical studies. Descriptions of analytical methods and
3 acceptance limits for the vaccine, including information on assay validation should be provided.
4 It is recommended that the specifications include an assessment of the identity, purity, physical
5 state and quantity of the mRNA, any other relevant quality parameters, potency, endotoxin
6 content and sterility. A justification of the specifications should be provided.

7 Early in development, the specifications may be limited with wide acceptance criteria.

8 A summary of the results of the testing on all lots produced at commercial scale should be
9 provided. Early in development, results from testing lots made in accordance with GMP (21, 22)
10 and if available, engineering runs performed to establish manufacturing procedures should be
11 summarized and provided.

12 The appropriateness of performing tests on the bulk purified mRNA versus the final formulated
13 vaccine should be considered on a case-by-case basis and justified.

14 Several consecutive lots of vaccine, in final dosage form, should be characterized and analysed
15 by employing validated methods to determine manufacturing consistency. Any differences
16 between one lot and another should be noted and investigated. The data obtained from such
17 studies, as well as clinical trial outcomes with various lots, should be used as the basis for
18 defining the vaccine specifications and acceptance criteria to be used for routine lot release.

19 Not all the tests conducted during product development need to be carried out on every lot of
20 vaccine produced at commercial scale. Some tests are required only to establish the validity or
21 acceptability of a procedure, whereas others might be performed on a limited series of lots to
22 establish consistency of production. Thus, a comprehensive analysis of the initial commercial
23 production lots should be undertaken to establish consistency with regard to identity, purity,
24 quality, potency, strength/content/quantity, safety, and stability but thereafter a more limited
25 series of tests may be appropriate.

26 **6.5.3.1 Identity**

27 Each lot of vaccine should be subjected to an appropriate test used to confirm the identity of the
28 final product and distinguish it from other products made in the same facility or using the same
29 equipment. Confirmation of the identity by sequence analysis should be considered. See section
30 6.4.4.1.

31 **6.5.3.2 Purity and impurities**

32 The purity of each lot of vaccine should be determined and be shown to be within specified
33 limits. Tests including particle size and the proportion of/efficiency of mRNA encapsulated in

1 the LNPs should be determined. Container-closure system compatibility, leachables and
2 extractables should be assessed and discussed. See also section 6.4.4.2.

3
4 **6.5.3.3 Content, Strength, or Quantity**

5 mRNA vaccines are dosed based on quantity of the mRNA by weight. Therefore, in addition to
6 assessing potency, a quantification method should be described. See Section 6.4.3.3.

7 **6.5.3.4 Safety, including sterility and endotoxin testing**

8 Each lot of vaccine should be tested for sterility. If the vaccine is to be administered by a non-
9 parenteral route, omission of the sterility test and inclusion of an appropriate alternative
10 bioburden test needs to be appropriately justified. Further, a test for endotoxin should be
11 conducted on each lot, and appropriate specifications should be defined. This may be determined
12 by use of the monocyte activation test. If required by an NRA, a test for pyrogenicity may be
13 performed; however, animal testing should be avoided whenever alternative satisfactory testing
14 is available. For ethical reasons, it is desirable to apply the 3Rs concept of “Replace Reduce
15 Refine” to minimize the use of animals in testing, and consideration should be given to the use of
16 appropriate in vitro alternative methods for safety evaluation. Particularly, the test known as the
17 innocuity, abnormal toxicity, or general safety test should not be required nor requested.

18 **6.5.3.5 Quality**

19 Other important quality parameters should also be established and controlled, including
20 appearance and pH. For the final formulated product additional parameters would include:
21 lipid/polymer identification and content, lipid/polymer impurities, nanoparticle size, and
22 polydispersity index of the liposomal finished product. The degree of encapsulation of the
23 mRNA in the LNP may be a critical quality attribute. Depending on the product characteristics,
24 control of other parameters such as osmolality or viscosity may be important. Further, quality
25 may be assessed by methods used to evaluate purity or identity, such as gel or capillary
26 electrophoresis and/or HPLC. Other tests, such as the test for residual moisture if the vaccine is
27 lyophilized, may be required to confirm the physical characteristics of the product as well as the
28 formulation.

29
30 **6.5.3.6 Potency**

31 The potency of each lot of the vaccine should be determined using a suitably quantitative and
32 validated assay. Potency in the vaccinee is a complex function of the final vaccine including its
33 formulation as well as the mRNA itself (which may include a self-amplifying replicon
34 component). Thus, possible in vitro potency assays may include cell-based transfection systems
35 or cell-free assays. However, because potency will be analyzed on the basis of not only the
36 product type (in this case mRNA-based vaccines) but also the clinical indication of the disease to
37 be prevented, it is not possible at this time to indicate one specific assay that should be used to

1 measure potency. Therefore, the assay used for vaccine potency should be discussed with and
2 approved by the NRA.

3
4 The potency specifications for mRNA vaccines should be set based on the minimum dose used
5 to demonstrate efficacy in clinical trials plus human immunogenicity data. An upper limit should
6 also be defined based on available human safety data. It is recommended to avoid animal-based
7 assays, as it is desirable to apply the 3Rs concept of “Replace Reduce Refine” to minimize the
8 use of animals in testing. In addition, such bioassays tend to be highly variable and difficult to
9 validate. Therefore, consideration should be given to the use of appropriate in vitro alternative
10 methods for potency evaluation. However, it may be important to characterize the potency of the
11 candidate vaccine in an animal model and bridge those findings to an alternative method that will
12 be used for release. It is envisioned that in future, like plasmid DNA vaccines, a combination of
13 biochemical measures, like quantity, sequence, and structure might be used to establish and
14 monitor potency of mRNA-based vaccines. However, these measures only account for the
15 mRNA and not the impact of any formulation, adjuvant, immunomodulators, etc. So, at present,
16 discussion and agreement with the NRA is advised.

17

18 **6.5.4 Reference materials**

19 A suitable lot of the final formulated vaccine that has been clinically evaluated should be fully
20 characterized in terms of its chemical composition, purity, biological activity, and full sequence,
21 and retained for use as a chemical and biological reference material. This material should be used
22 as the basis for evaluation of product quality for commercial production lots. See also Section
23 6.4.5.

24 IS may be useful for interpretation of nonclinical and clinical assays of immune responses or
25 other biomarkers of relevance to an mRNA vaccine under development or being evaluated for
26 marketing authorization (also see the WHO guidelines listed in Parts B and C for further
27 guidance on this issue).

28 **6.6 Records**

29 The recommendations given in the WHO Good manufacturing practices for pharmaceutical
30 products: main principles (21) should apply, as appropriate to the level of development of the
31 candidate vaccine.

32 **6.7 Retained samples**

33 A sufficient number of samples should be retained for future studies and needs. A vaccine lot
34 used in a pivotal clinical trial may serve as a reference material and a sufficient number of vials

1 should be reserved and stored appropriately for that purpose. Advance planning is required to
2 enable the retention of an appropriate number of containers of the pivotal clinical trial lot.

3 **6.8 Labelling**

4 The labelling recommendations provided in the WHO Good manufacturing practices for
5 biological products (22) should be followed as appropriate. The label of the carton enclosing one
6 or more final containers, or the leaflet accompanying the container, should include, at a
7 minimum, as agreed with the NRA:

- 8 • the name of the vaccine;
- 9 • the names and addresses of the manufacturer and distributor;
- 10 • a statement that specifies the nature contained in one human dose, if any;
- 11 • the immunization schedule and the recommended route(s) of administration;
- 12 • the number of doses, if the product is issued in a multi-dose container;
- 13 • the name and concentration of any preservative added;
- 14 • a statement on the nature and quantity, or upper limit, of any antibiotics present in the
15 vaccine;
- 16 • the temperature recommended during storage and transport;
- 17 • the expiry/retest date;
- 18 • any special dosing schedules;
- 19 • contraindications, warnings and precautions, and information on concomitant vaccine use
20 and on adverse events.

22 **6.9 Distribution and transport**

23 The recommendations provided in the WHO Good manufacturing practices for biological
24 products (22) appropriate for the vaccine should apply. Further guidance is provided in the WHO
25 Model guidance for the storage and transport of time- and temperature-sensitive pharmaceutical
26 products (26). Shipments should be maintained within specified temperature ranges, as
27 applicable, and packages should contain cold-chain monitors (27).

28 **6.10 Stability testing, storage and expiry date**

29 The recommendations given in Good Manufacturing Practices for biological products (22) and in
30 the Guidelines on stability evaluation of vaccines (25) appropriate for the respective mRNA
31 vaccine should apply. Furthermore, the Guideline on the stability evaluation of vaccines for use
32 under extended controlled temperature conditions might apply (26). The statements concerning
33 storage temperature and expiry date that appear on the primary and secondary packaging should
34 be based on experimental evidence and should be submitted to the NRA for approval.

35

1 **6.10.1 Stability**

2 Adequate stability studies form an essential part of vaccine development. The stability of the
3 final product in the container proposed for use should, therefore, be determined and the results
4 used to set a shelf-life under appropriate storage conditions. Parameters that might be stability-
5 indicating should be measured. These may include parameters such as appearance, quantity, and
6 potency. The parameters to be measured should be described and specifications defined. Real-
7 time stability studies should be undertaken for this purpose; but accelerated stability studies at
8 elevated temperatures may provide complementary supporting evidence for the stability of the
9 product and confirm the stability-indicating nature of the assays used to determine stability. If
10 deep-freeze condition is recommended for long-term storage, alternate short-term storage
11 conditions such as frozen and/or refrigerated should be explored to support distribution and
12 dispensing. Container-closure system compatibility for storage stability, including leachables
13 and extractables should be assessed and discussed. The stability assessment should comply with
14 WHO Guideline for Stability Evaluation of Vaccines (25).

15 **6.10.2 Storage conditions**

16 Storage conditions should be fully validated. The vaccine should not be stored for a length of
17 time and at a temperature greater than that shown by the manufacturer to be compatible with a
18 minimal loss of potency before being distributed by the manufacturing establishment or before
19 being issued from a storage site. The maximum duration of storage should be fixed with the
20 approval of the NRA, based on results of stability studies, and should be such as to ensure that all
21 quality specifications for the final product, including the minimum potency specified on the
22 container or package, are maintained until the end of shelf-life. During clinical trials, this period
23 should ideally be at least equal to the expected duration of vaccine administration in the clinical
24 trial.

25 **6.10.3 Expiry date**

26 The expiry date should be defined on the basis of shelf-life of the final container supported by
27 stability studies and should be approved by the NRA. The expiry date should be based on the
28 date of blending of the final bulk, the date of filling, or the date of the first valid potency test on
29 the final lot, as appropriate, and agreed with the NRA.

30

31 **7. Nonclinical evaluation of mRNA vaccines**

32 The nonclinical evaluation of candidate mRNA vaccines should be considered on a product-
33 specific basis taking into account the intended clinical use of the product. The design, conduct
34 and analysis of nonclinical studies including selection of appropriate studies relating to the

1 toxicology and pharmacology (immunogenicity and proof-of-concept) of the product should be
2 based on either or both of the following WHO guidelines:

- 3 • WHO *Guidelines on the Nonclinical Evaluation of Vaccines (18)*
- 4 • WHO *Guidelines on the Nonclinical Evaluation of Vaccine Adjuvants and Adjuvanted*
5 *Vaccines (19)*

6 There are several potential concerns that might be specific to mRNA vaccines because of the
7 candidate vaccine design or because they have been seen clinically with other RNA-based
8 products (e.g., therapeutic candidates). Because of the novelty of this product class and for sake
9 of inclusiveness, many issues are listed in this Section. Not all will necessarily be relevant to
10 mRNA vaccines, depending on their design. However, it is incumbent upon the vaccine
11 developer/manufacturer to provide evidence demonstrating the safety and proof-of-concept (e.g.,
12 immunogenicity, challenge-protection) for their candidate vaccine. The types, design, and
13 number of studies expected should be agreed with the NRA.

14 **7.1 Safety/Toxicity in animal models**

15
16 In addition to the expectations outlined in the WHO guidelines listed above (18, 19), study
17 designs should consider how best to address the following:

- 18 a. Biodistribution and persistence: Developing a database of evidence about this potential
19 concern will permit more rapid development of future clinical candidate vaccines (4,30-
20 33). This issue may also depend on whether the vaccine targets specific cells or tissues.
21 Nonclinical studies that address whether the mRNA vaccine distributes away from the
22 tissue into which it was administered, into which tissues it distributes, and how long it
23 persists there may be expected by the NRA. Agreement on these studies should be
24 sought from the NRA.
- 25 b. Novel lipids: Because formulation may include lipids, when LNPs made with novel
26 lipids are used that have not been previously tested nonclinically and clinically in mRNA
27 products encapsulated in LNPs, then the toxicity of the novel lipids (or any novel
28 excipients) should be assessed.
- 29 c. Novel formulations: Likewise, for novel formulations (other than LNPs), evidence on the
30 toxicity of the formulation will be expected.
- 31 d. Inflammation: RNA is inflammatory via a number of pathways, particularly via the
32 innate immune system with numerous sensors for RNA. While some of the activity may
33 be beneficial for the immune response to the vaccine, it will be important to monitor for
34 both systemic and local toxicity and inflammatory responses. In two independent clinical
35 trials with different COVID-19 mRNA candidate vaccines, a dose-dependent systemic
36 reactivity was observed. Therefore, lowering of clinical doses has been necessary due to
37 systemic toxicity seen at the highest doses for the two different vaccines (15, 16).
38 Nonclinical study design, including dosing levels that permit analysis of dose-

1 responsiveness data, needs to take into account this potential toxicity and look for any
2 immune responses, reactogenicity, or toxicities that might predict indicators for serious
3 adverse events (SAEs) or adverse events of special interest (AESI) in humans.

- 4 e. Unexpected and serious toxicities from modified nucleosides: Some antivirals and anti-
5 cancer drugs that contain unnatural nucleoside analogues have caused mitochondrial
6 toxicities, resulting in myopathy, polyneuropathy, lactic acidosis, liver steatosis,
7 pancreatitis, lipodystrophy, and even fatality. Some of these toxicities had not been
8 observed in nonclinical animal models. Thus, particularly for mRNA vaccines that
9 include non-natural nucleoside modifications, careful safety evaluation needs to be
10 considered for how these toxicities might be observed in appropriate animal models and
11 nonclinical studies (34).
- 12 f. Anti-RNA antibody generation, anti-phospholipid antibody generation: Induction of anti-
13 RNA or anti-phospholipid antibodies is a potential concern with this vaccine approach
14 and should be monitored in the nonclinical studies for any new specific mRNA
15 formulation, just as anti-DNA antibodies were evaluated in early plasmid DNA vaccine
16 nonclinical and clinical trials. Building a database of evidence about this potential
17 concern will permit more rapid development of future clinical candidate vaccines. This
18 is particularly pertinent in light of concerns over AESI that are autoimmune or allergic in
19 nature.
- 20 g. Potential immune tolerance: Because induction of tolerance rather than immunity has
21 been observed when an antigen is expressed in cells other than professional APCs, the
22 potential induction of immune tolerance is a theoretical risk. Particularly, dependent on
23 the target antigen encoded and the immunological pathways it might induce, whether this
24 theoretical risk should be evaluated with any given mRNA product should be agreed
25 with the NRA. The formulation or delivery system and the cells it targets may guide
26 decisions about the necessity for such a study.

27
28 It should be noted that while there was a theoretical concern for integration with regards to
29 plasmid DNA vaccines, this concern is not shared for mRNA-based vaccines for the following
30 reasons:

- 31 • The only known mechanism by which RNA can integrate into the host genome is in the
32 presence of a retrovirus particle containing reverse transcriptase.
- 33 • Further, the design of the current candidate vaccines does not include specific RNA-binding
34 domains required for the reverse transcriptase to bind and transcribe.
- 35 • Finally, the mRNA degrades within a relative short span of time once taken up in the body's
36 cells, as does the cell's own mRNA. The mRNA vaccine is expected to remain during that
37 time in the cytoplasm where it will be translated.

1 Therefore, it is not recommended for nonclinical studies to be performed to specifically address
2 integration, as it considered an extremely remote and theoretical issue for mRNA-based vaccines
3 to prevent infectious diseases (34).

4
5 As with any vaccine that is anticipated to be used widely in pregnant women or women of child-
6 bearing potential, the guidance in the WHO Guidelines on Nonclinical Evaluation of Vaccines
7 (18, see section 4.2.2) and the WHO Guidelines on Nonclinical Evaluation of Vaccine Adjuvants
8 and Adjuvanted Vaccines (19, see section D.2.3) should apply. The necessity for such studies is
9 based on the target population for the given clinical indication of the vaccine. Often, if required,
10 these studies are performed during advanced development of the candidate vaccine, e.g., based
11 on commercial manufacturing methods and scale.

12 13 **7.2 Pharmacology/Immunology/Proof-of-concept**

14
15 In addition to the types of studies discussed in the guidelines above (18, 19), additional issues
16 that might be expected by an NRA to be explored nonclinically may include:

- 17 a. Durability of immune responses, particularly those that are proposed to be related to
18 the vaccine candidate's induction of protection.
- 19 b. Induction of RNA-specific immune responses (such as induction of type I interferon)
20 that have been reported to decrease translation of the target antigen or that could
21 affect the need or timing for boosts or subsequent doses.

22
23 In the situation of rapid development of a vaccine against priority pathogens for public health
24 emergencies, consideration may be given to an abbreviated nonclinical program as follows:

- 25 • In the case where only minor changes are made to the sequence of the mRNA vaccine
26 that has already been tested clinically for a related antigen with the same LNP (e.g. in the
27 case of a pandemic influenza strain when a seasonal or other potential pandemic strain
28 antigen has been tested, in the case of evolution in a SARS-CoV-2 spike protein), then
29 the nonclinical program might be limited to an immunogenicity study(ies). However, that
30 study should collect as many safety data as feasible given that many nonclinical
31 immunogenicity studies are performed without full compliance to Good Laboratory
32 Practices. Depending on the species used, if it is feasible to collect blood not only for
33 immunogenicity analyses, but also for hematology and chemistry assessments, these
34 analyses should be performed. In addition, depending on the species used, if the animals
35 are sacrificed at the end of the immunogenicity study, then gross pathology and targeted
36 histopathology should be performed. In addition, information about physical exams or
37 clinical findings should be captured and reported to the NRA. If the species used are too
38 small (e.g. mice) to permit individual clinical pathology or if a species used (e.g. non-
39 human primates) that is not sacrificed because the animals will be used in other research

1 after the immunogenicity study is performed, then whatever safety data can be collected
2 should be reported to the NRA. If there is safety information about veterinary vaccines
3 expressing related antigens, this information might be useful to provide to the NRA.
4

- 5 • In the case where the LNP has been tested clinically with an unrelated mRNA such that
6 the target antigen is novel (not related to another antigen that has been tested clinically),
7 then this approach might not be sufficient. The decision about what type of nonclinical
8 safety/toxicology information should be required might be guided by what and how much
9 is known about the natural disease in terms of the pathology, particularly
10 immunotoxicity. If the natural disease is associated with immunopathology due to cross-
11 reactivity, autoimmunity, allergenic, or immunity-associated disease enhancement, then
12 toxicology studies would likely be needed to assure that the novel target antigen is not
13 associated with these effects. In the cases where natural disease is not associated with
14 immunopathology or where little is known about the natural disease, discussion with the
15 NRA should be undertaken on how the nonclinical program might be abbreviated.
16
- 17 • Finally, in the cases where the LNP and the encoded target antigen (and hence the mRNA
18 structure and sequence) are both novel, nonclinical evaluation may be more complex and
19 more extensive studies may be required; hence, discussion with the NRA also should be
20 undertaken and it may not be possible to abbreviate the nonclinical program.

21 Decisions about abbreviating the nonclinical program should always take into account what is
22 known about related products, if any have been previously tested. If clinical data from a related
23 product(s) are available, these data are likely more meaningful to the safety of the candidate
24 vaccine in humans than data from any given animal model.

25 26 **8. Clinical evaluation of mRNA vaccines**

27
28 The clinical evaluation expectations for clinical-trial authorization or marketing authorization
29 will be driven by the disease against which the mRNA vaccine is being or has been developed
30 and the vaccine mode-of-action (or mechanism-of-action), i.e., whether or not an immune
31 correlate of protection has been identified. Clinical studies should adhere to the principles
32 described in the WHO Guidelines for good clinical practice (GCP) for trials on pharmaceutical
33 products (23) and the WHO Guidelines on clinical evaluation of vaccines: regulatory
34 expectations (20). Likewise, post-marketing pharmacovigilance is discussed in this latter
35 guideline.

36 Clinical trials should capture safety, immunogenicity, and efficacy data, as expected for any
37 other type of vaccine, with particular consideration to the following potential concerns that may

1 be more related to mRNA vaccines than to other types of vaccines that might already be
2 licensed.

4 **8.1 Safety and immunogenicity evaluation**

6 There should be sufficient data to permit evaluation of the following types of particular safety
7 and immunological aspects that may be relevant to mRNA-based vaccines:

- 8 a. Adverse immune effects
9 Transient decreases in lymphocytes (Grades 1-3) a few days after vaccination were
10 reported in the interim human clinical trial results of an mRNA COVID-19 vaccine,
11 with lymphocytes returning to baseline within 6-8 days in all participants, and with no
12 associated clinical observations (35). Because RNA induces interferon type 1, which
13 have been associated with transient migration of lymphocytes into tissues, the
14 phenomenon of any effect on lymphocyte counts in blood, may need specific
15 attention in clinical trials (32, 36-38). Because this phenomenon may be important
16 for the immune response to the vaccine candidate, it will be important to observe
17 whether changes in leukocyte counts and subsets are associated with any adverse
18 clinical signs or symptoms.
- 19 b. Types and scope of immune responses
20 In addition to the type and scope of immunogenicity described in the WHO
21 *Guidelines on clinical evaluation of vaccines: regulatory expectations* (20), additional
22 facets of safety and immunogenicity of mRNA vaccines may relate to:
 - 23 i. Whether the mRNA vaccine candidate biases towards certain types of immune
24 responses. Two clinical studies for COVID-19 mRNA vaccines reported to date
25 have noted a Th1-type bias (15, 16 28).
 - 26 ii. Whether immune interference may be observed with relevant co-administered
27 vaccines or vaccines likely to be administered in a near-time-framework (e.g.,
28 COVID-19 and influenza vaccines). Which co-administered vaccines are
29 considered relevant depends on the clinical indication and target population and
30 should be agreed with the NRA.
 - 31 iii. Whether there are any observed differences in the immune responses for different
32 populations, such as people of different racial/genetic backgrounds, children, the
33 elderly or patients with autoimmune disorders or with concomitant underlying
34 diseases, such as hypertension (particularly relevant for clinical indications such
35 as COVID-19). Observed differences may suggest the need for considering
36 development of alternative posologies for these populations.
 - 37 iv. Whether immune responses against vaccine components such as RNA or
38 phospholipids are generated or, if pre-existing in the vaccinee, are increased or
39 exacerbated, may be of concern. As with any new vaccine, events or evidence of
40 adverse events of special interest, as defined in the WHO *Guideline for Clinical*

1 *Evaluation of Vaccines: Regulatory Considerations* (20), should be captured in
2 clinical trials and in post-marketing evaluation.

3
4 It should be noted that in the conduct of clinical trials or in emergency use situations with
5 mRNA-based COVID-19 vaccines, two types of immunologically relevant adverse events of
6 particular note have been observed uncommonly. One is cases of Bell's palsy and the other is
7 anaphylaxis or anaphylactoid cases. It should be further noted that the US FDA considered the
8 rate of Bell's palsy cases to "be similar to the background rate in the general population and
9 there is no clear basis for concluding causality at this time" (39). These types of adverse events
10 will be assessed further in pharmacovigilance activities. Further, these events should be
11 considered when designing clinical trials of future candidate mRNA-based vaccines against other
12 diseases, as well as against COVID-19. It is not yet known what aspect of the formulation is
13 associated with immunological adverse events and it is advised, as with other vaccines, that
14 individuals with known allergies to vaccine components should not be vaccinated (39, 40). It
15 will also be worth noting the Scientific Opinion of the European Medicines Agency, which is
16 anticipated to be published on their website in due course. As stated before, this is a rapidly
17 evolving arena and significant data are emerging in an on-going basis.

18 19 **8.2 Efficacy evaluation**

20
21 Efficacy evaluation depends on the disease against which the candidate vaccine is sought to
22 protect, and the clinical indication determined in clinical trials. Factors that should be considered
23 in evaluation of vaccine efficacy are described in the *WHO Guidelines on clinical evaluation of*
24 *vaccines: regulatory expectations* (20).

25
26 It should be acknowledged that in countries where mRNA-based COVID-19 vaccines are
27 receiving emergency use authorization, that the candidate vaccines remain investigational, i.e.,
28 under development. The ethical considerations regarding conduct of on-going COVID-19 trials
29 with placebo controls has been discussed in open public meetings held in December 2020 (41,
30 42). Trial design issues including appropriate selection of comparators is discussed in the
31 guideline above (20). In addition, of note, is the Expert Consultation on the use of placebos in
32 vaccine trials (43). As with all candidate vaccines, both the scientific merits and the ethical
33 considerations inform the trial design and decisions must be made on the current context of
34 benefit and risk in the country in which regulatory authorization is being sought.

35
36 Finally, the WHO has more than sixty guidelines and recommendations for vaccines against
37 specific diseases that may be relevant for any given mRNA vaccine (44).

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17

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